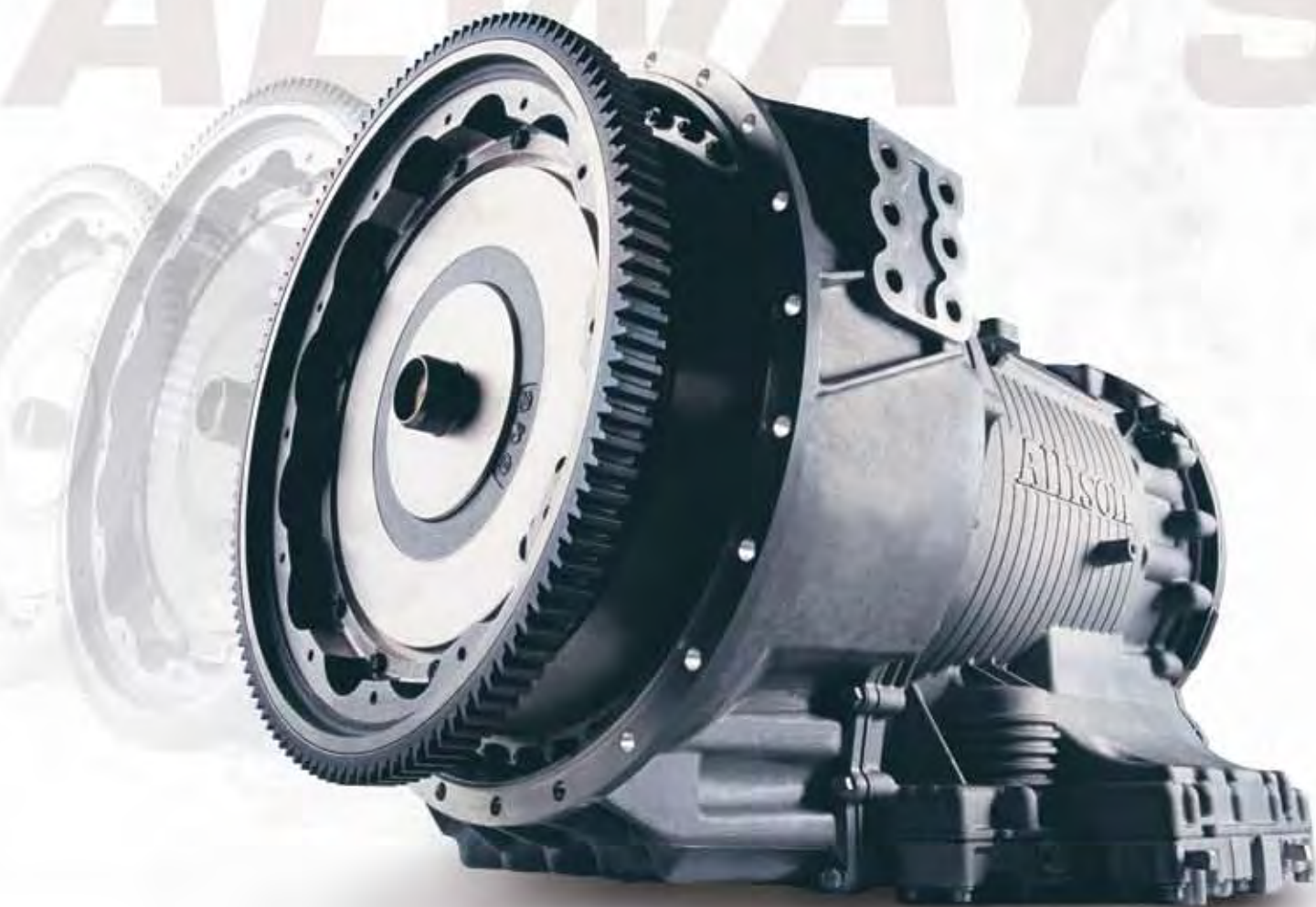


**ALLISON FIRST.  
ALLWAYS.**



*ALLISON FIRST. ALLISON ALWAYS.*



# ***ONE GOOD DECISION DESERVES ANOTHER***

You made a good decision to put the value of an Allison Automatic in your vehicle. Faster acceleration. Lower maintenance. Driver ease. And a whole lot more productivity.

Your Allison Automatic has served you well, but now you need a replacement. It's time to exchange your Allison Automatic for a Genuine Allison ReTran®.

**Genuine Allison ReTran® automatic transmissions are built to deliver a longer life span and a higher performance standard, at a consistent lower overall cost.** All the reasons you specified Allison in the first place.

With our extensive distribution network and easy core exchange policies, your vehicle will get back on the road faster, with true Allison Automatic performance.

***Allison First. Allison Always. Specify Genuine Allison ReTran®***





## ***NO TOLERANCE FOR ANYTHING LESS***

Genuine Allison ReTran® automatic transmissions are meticulously remanufactured to precise factory tolerances with original and new, improved Allison parts. Factory-trained technicians using Allison-approved technologies and manufacturing processes literally remake a genuine Allison transmission from the ground up.

Transmissions are torn down piece by piece, cleaned and screened for possible reuse of components. Torque converters are disassembled, cleaned, qualified, reassembled and then tested to make sure they adhere to original Allison specifications.

## ***CONTINUOUS IMPROVEMENT***

Allison transmissions that are still under warranty are put through an extensive examination procedure to provide immediate and valuable feedback to Allison ReTran® manufacturing lines.

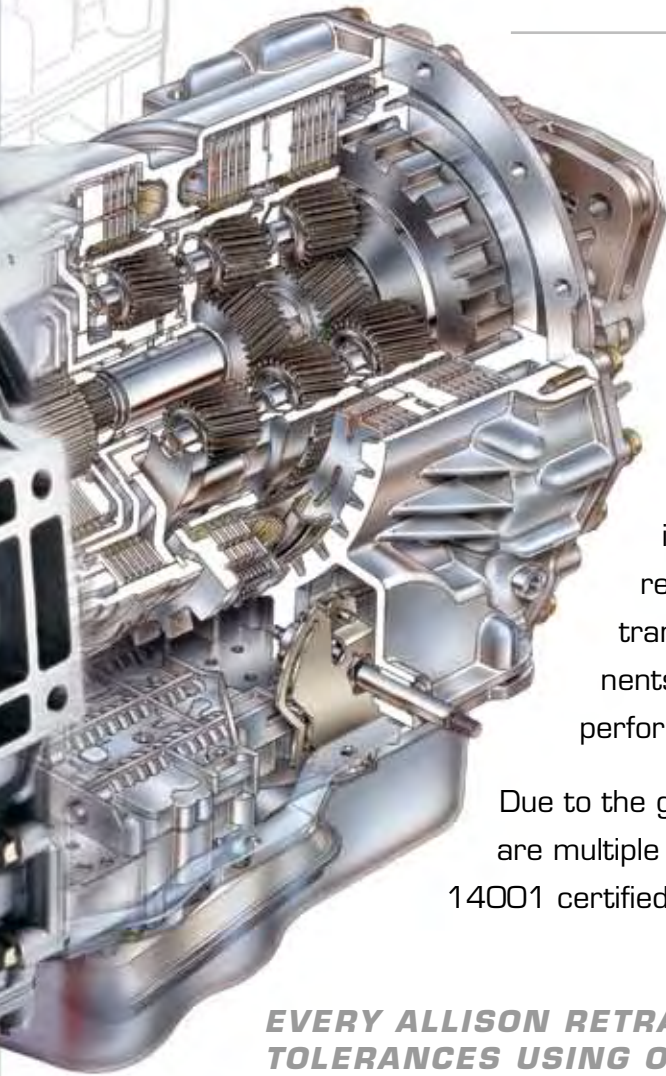
## ***TRUE TO THE CORE***

Many transmission rebuilders won't give you a cost or credit until the transmission is completely torn down. It's then that they discover hidden costs that increase the price of your rebuild. Not so with an Allison ReTran®. We use clearly defined visual criteria to expedite the core credit process for you. You know what your Genuine Allison ReTran® is going to cost. And you know it will be remanufactured right.



***THE TRANSMISSION YOU NEED, WHEN YOU NEED IT, WHERE YOU NEED IT***

# IT'S NOT JUST WHAT IT'S



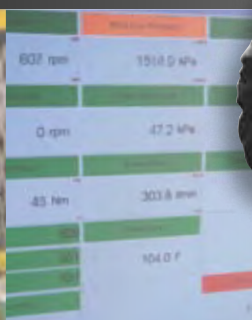
## **ONLY THE BEST**

Parts that meet original specs can be reused. Parts in good condition but outdated are machined to updated specs. And many of the components in an Allison ReTran® are brand new. All of the components are Genuine Allison Parts.

From the first part to the final bolt, our remanufacturing process assures quality control unparalleled in the remanufacturing industry. Every Allison ReTran® automatic transmission that comes off our line has the quality components and precision assembly that will yield Allison's legendary performance. You can count on it.

Due to the growing popularity of Allison ReTran® transmissions, there are multiple Allison ReTran® facilities and all are ISO/QS 9000 and ISO 14001 certified and comply with the latest TS 16949 requirements.

**EVERY ALLISON RETRAN® IS BUILT TO PRECISE FACTORY TOLERANCES USING ONLY GENUINE ALLISON PARTS.**



# WE DO, HOW WE DO IT

## **PASSING THE TEST**

Every transmission undergoes rigorous testing, including dynamometer and pressure decay testing. No transmission is shipped until it passes all scheduled tests.

## **HERE AND NOW**

With multiple remanufacturing facilities, we also have an extensive worldwide service center and distribution network available. So if you need an AT, MT, B-Series, 1000, 2000, 3000 or 4000 Series Allison ReTran®, we'll probably have it immediately available for you, right down to the exact electronic configuration. You can put your vehicle back in service faster, with true Allison Automatic performance.

## **WORLDWIDE SUPPORT**

Genuine Allison ReTran® automatic transmissions come with a two-year, unlimited mileage worldwide warranty\* and are supported by the same service network that stands behind every new Allison Automatic.

*\* Six-month, unlimited mileage warranty for industrial/construction machinery.*



**ALLISON FIRST. ALLISON ALWAYS.**



If you need a Genuine Allison ReTran<sup>®</sup> automatic transmission, you won't have far to go. With locations all over North America, you'll find an authorized Allison Service Center nearby.

***For a listing of authorized Allison Service Centers near you, go to [www.allisontransmission.com](http://www.allisontransmission.com)***

